

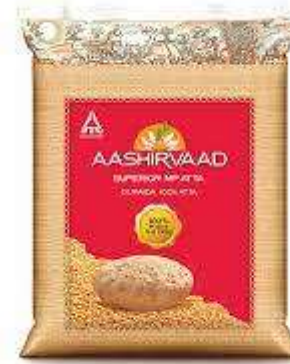
Processed Foods - Benefits and Misconceptions and Challenges

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Food

- Life is impossible without Food
- Food has an important social and emotional role





Food Processing

- ▶ Process is any step that converts input into an output
- ▶ Oxford dictionary defines Food Processing as *the action of performing a series of mechanical or chemical operations on food in order to change or preserve it.*
- ▶ The resultant product is a “Processed Food”

Food Processing leads to

- ▶ Making a food edible
- ▶ Preserving Food
- ▶ Safe Food
- ▶ Extension of shelf life
- ▶ Removal of anti nutritional factors and toxins
- ▶ Creation of new Categories, Products and delivery platforms and formats
- ▶ Value addition
- ▶ Employment generation
- ▶ Food processing has played a major role in achieving Food self sufficiency and reducing hunger in population



Food Processing - At Home

- ▶ Food processing is not an exclusive Industrial activity
- ▶ Traditionally, Food Processing was at the center of human activity for survival
 - ▶ Discovery of fire - Cooking - making food edible
 - ▶ Cleaning, Pounding, winnowing - making food for human consumption - Cereals
 - ▶ Preserving the surplus - Cheese, Ghee
 - ▶ Traditional sweets and snacks - Formulated products to make life interesting
 - ▶ Pickling for preservation
- ▶ Every food we eat - either packaged or made at home is processed.

Food Processing - Why Industrial ?

- ▶ Social changes led to “Food Processing” move out of home kitchens
 - ▶ Increase in population
 - ▶ People moving out of traditional homes in search of new opportunities
 - ▶ Formation of nuclear families and Women joining the work force
 - ▶ Work pressure and Paucity of time
- ▶ Processed Foods is a result of the social changes and not the other way around.
- ▶ Food processing and Food Industry identifies the need gap in the consumer requirement and fills it.

Processed Foods - Challenges

- ▶ Every new technology - challenges come to light late
- ▶ New science and understanding reveals the challenges
- ▶ In case of foods
 - ▶ Refinement - Increased the shelf life but removed a few nutrients
 - ▶ Heat treatment - Improved the shelf life but impacted the taste and nutrients
 - ▶ Combination of refined ingredients leading to interesting and tasty products but with higher levels of nutrients of concern - Fat, Sugar, Salt
 - ▶ Negative perception regarding perfectly legal and safe ingredients and additives
 - ▶ Every challenge throws a new opportunity

Addressing the challenges

- ▶ Food refinement to the extent required to maintain the functionality - wheat flour - whole wheat based bread
- ▶ Food Fortification
- ▶ Non/Reduced thermal process - Preserving the taste and nutrients
 - ▶ HTST/UHT
 - ▶ HPP
 - ▶ Room temperature/Low RH drying of fruits and vegetables
 - ▶ Freeze drying
 - ▶ Extrusion - new shapes and formats

Addressing the challenges

- ▶ Controlled Atmosphere and Modified atmosphere packaging.
- ▶ Negative perception about the use of additives and ingredients to be countered through education and clarification by FSSAI that they are perfectly safe and legal.
- ▶ Science based standards are dynamic and there is a continuous review and amendments including reducing the upper thresholds and banning of additives. Trans fat, Potassium Bromate, etc.

Classification of Processed Foods

- ▶ As per NOVA* classification (**Not endorsed or validated by FAO**), the processed groups are categorized as
 - ▶ Group 1 - Unprocessed or minimally processed food - Cereals, Fruits, Vegetables, Milk - processed enough to make it edible
 - ▶ Group 2 - Processed Culinary ingredients - Oil, Butter, Sugar, Salt -
 - ▶ Group 3 - Processed Foods - Prepared by adding Group 2 ingredients to Group 1. - Pickles, Jams, Fewer refined ingredients and additives
 - ▶ Group 4 - Ultra Processed Foods - formulations of ingredients, mostly of exclusive industrial use, typically created by series of industrial techniques and processes - More number of refined ingredients and additives - Cakes, Chocolates.
- ▶ Difficult to draw a clear boundary between Group 3 and 4.
- ▶ *Source Monteiro, C.A., Cannon, G., Lawrence, M., Costa Louzada, M.L. and Pereira Machado, P. 2019. Ultra-processed foods, diet quality, and health using the NOVA classification system. Rome, FAO.

Classification of Processed Foods

- ▶ Processing and where processed per se are not the issues. What it leads to should be the point of discussion.
- ▶ Group 4 Foods, in general, tend to be
 - ▶ “High” in calorie
 - ▶ “High” in Salt, Sugar and Fat (Nutrients of concern)
 - ▶ “High” in GI
 - ▶ Unfortunately, Tasty
- ▶ A few health concerns are associated with Sugar, Fat and Salt when consumed beyond the threshold levels
- ▶ The problem is compounded by
 - ▶ Affordability
 - ▶ Availability
 - ▶ Inactivity on the part of the consumer

The Way Forward

- ▶ Processed Food is here to stay.
- ▶ Need to minimize the negative effects arising out of processed foods. All stakeholders have a role to play
 - ▶ Industry innovates in processing and formulations. Sets itself definite goals with timelines
 - ▶ Consumers - To Understand and study labels. Not give into sensationalism. Own responsibility for their good health and not completely place it on the food industry.
 - ▶ Regulators - Equitable science based regulations which would take into account the requirements of the consumer and the Industry.

Way Forward

- ▶ FSSAI's concept of "Thoda Kum" could be expanded to counter certain negative effects of processed foods.
- ▶ Many FOPNL focusses exclusively on nutrients of concern.
- ▶ A recent report submitted to FSSAI has recommended a star rating (FOP) system of assessing nutritional status of the food. It takes into account
 - ▶ Nutrients of concern like Sugar, Salt, Fat and its derivatives
 - ▶ Positive nutrients like Protein and Dietary Fiber
 - ▶ Positive ingredients like Pulses, Fruits and Vegetables, Nuts, etc

Conclusion

- ▶ A few issues associated with processed foods have to be addressed.
- ▶ How do we address it - Equitably . A million dollar question

▶ Thank You